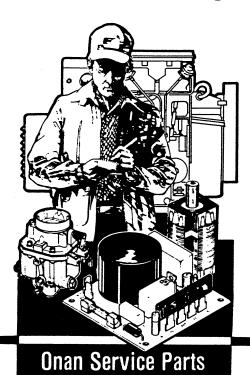
Onan

Parts Manual

YD

Alternators
Single-Bearing

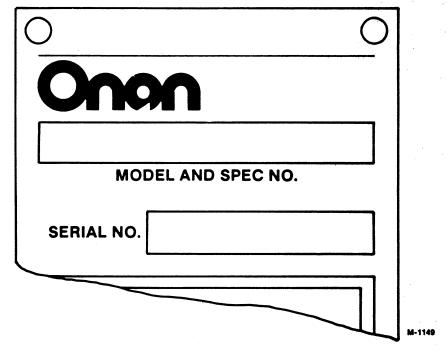


929-0200 2-86 (SPEC AA)

General Information

For parts or service, contact the dealer from whom you purchased this equipment or refer to your Nearest Authorized Onan Parts and Service Center.

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.



For handy reference, insert "YOUR" nameplate information in the spaces above.

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Introduction

This Parts Manual applies to the Standard Units Listed below. The illustrations are arranged in groups of related items, and each part or assembly is identified by a Reference Number. All parts illustrated are typical, and unless otherwise mentioned in the description column the parts are interchangeable between models.

These typical illustrations are subject to change and reflect only the latest replacement parts arrangement. The Right and Left sides of the Unit are determined by FACING the FRONT or input end of the Unit. (Ref: Fan and Drive Disk).

Unit Data Table

MODEL IDENTIFICATION	RATING	MODEL IDENTIFICATION	RATING
6.0 YD - */ # @ 7.5 YD - */ # @ 8.0 YD - */ # @ 10.0 YD - */ # @ 12.0 YD - */ # @ 12.5 YD - */ # @ 15.0 YD - */ # @	6,000 WATTS 7,500 WATTS 8,000 WATTS 10,000 WATTS 12,000 WATTS 12,500 WATTS 15,000 WATTS	16.0 YD - */ # @ 17.5 YD - */ # @ 20.0 YD - */ # @ 25.0 YD - */ # @ 30.0 YD - */ # @ 40.0 YD - */ # @	16,000 WATTS 17,500 WATTS 20,000 WATTS 25,000 WATTS 30,000 WATTS 40,000 WATTS

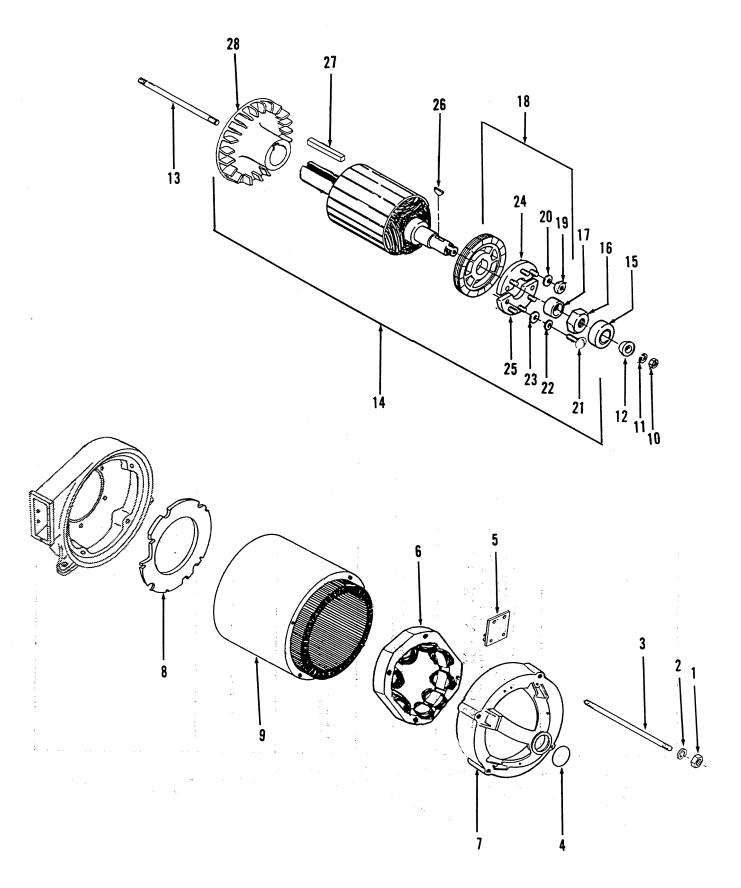
Electrical Data Table

*VOLTAGE CODE	VOLTS	HERTZ	WIRE	PHASE	NOTES
3	120/240	60	3	1	
3 9	347/600	60	4	3	
18	120/240	60	12	1	+
	120/208	60	12	3	
	120/240	60	12	3 3	
	127/220	60	12	3	
	139/240	60	12	3	
	240/416	60	12	3 3 3	•
	254/440	60	12		
	277/480	60	12	3	
53	110/220	50	3 3 3	1	
	115/230	50	3	1	
	120/240	50	3	1	+
518	110/220	50	12 12	1	, T
	115/230	50	12	1	
	120/240	50	12	1	
	110/190	50	12	3	
	110/220	50	12	1 3	
	115/200	50	12	3	
	115/230	50	12	3	
	120/208	50	12	3	
	120/240	50	12	3	
•	127/220	50	12	3 3 3 3 3 3 3 3 3 3 3 3 3	
	220/380	50	12	3	
	230/400	50	12	3	· ·
	240/416	50	12	3	
	254/440	50	12	3	

 ^{* -} Voltage Codes follow Model Letter designations.
 # - Specification Number: Number 1 is Standard, all others indicate variations.
 @ - Specification Letter: Letter advances (A to B, B to C, etc) with major manufacturing changes.

^{+ -} The Stators are Reconnectible.

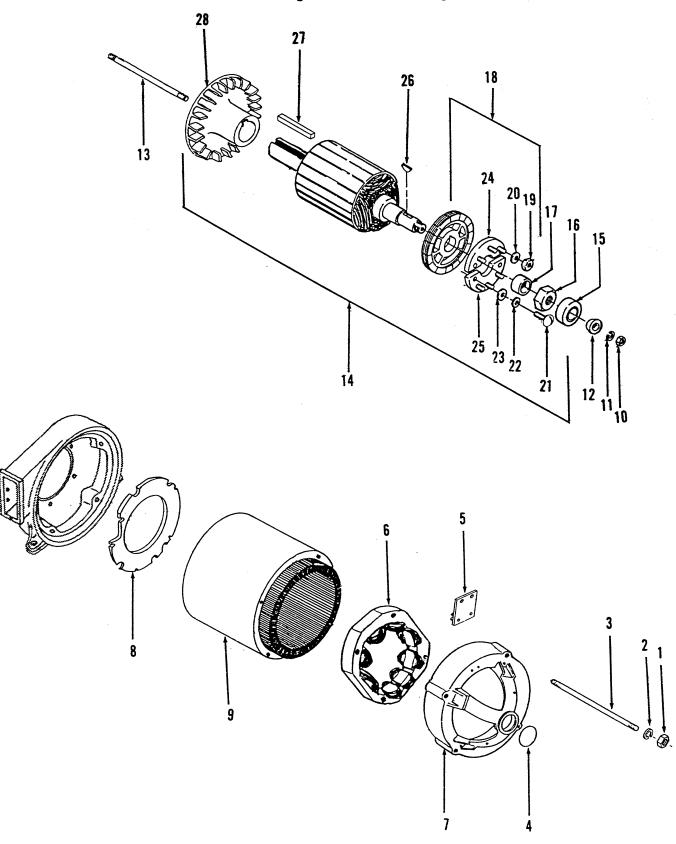
Alternator
6 kW Through 8 kW
With Through Stud Mounting



Alternator 6 kW Through 8 kW With Through Stud Mounting

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	862-0011	4	Nut, Hex (3/8-16)	11	850-0055	1	Washer, Lock - Spring(7/16")
2	850-0050	4	Washer, Lock - Spring (3/8") Stud (3/8-16)		232-0200	ī	Washer, Concial (Special) Stud (7/16-14 x 7/16-20)
3	520-0794	4	7-9/16" - 6 kW, Code 3, 18	13	520-0786	1	13-7/16" - 6 kW, Code 3,
	520-0795	4	8-1/4" - 6 kW, Code 53,		500 0707	1	18 14-1/8" - 6 kW, Code 53,
	500 0505		518 8-1/4" - 6 kW, Code 18		520-0787	1	518
	520-0795	4	Extended Stack		520-0787	1	14-1/8" - 6 kW, Code 18
	520-0795	4	8-1/4" - 7.5 kW, Code 3,		020 0101	•	Extended Stack
	020 0700	•	18		520-0787	1	14-1/8" - 7.5 kW, Code 3,
	520-0796	4	8-13/16" - 7.5 kW, Code 18				18
			Extended Stack		520-0788	1	14-11/16" - 7.5 kW, Code 18
	520-0796	4	8-13/16" 8 kW, Code 53,			4	Extended Stack
			518		520-0788	1	14-11/16" - 8 kW, Code 53,
4	509-0094	1	Seal, O-Ring	1.4			518 Rotor Assembly (Includes Fan,
5	232-2418	1	Board, Terminal	14			Bearing and Rotor Exciter)
	815-0194	·2	Screw, Tapping - Hex Head with ET Lockwasher		201-2155	1	6.0 kW, Code 518, 18
			(#10-32 × 5/8")		201 2100	-	Extended Stack
6			Stator, Exciter		201-2155	1	7.5 kW, Code 3, 18
Ū	220-2009	1	Standard		201-2156	1	7.5 kW, Code 18 Extended
	220 -2308	ī	Enviromental Protected				Stack
	800-0004	2	Screw, Cap - Hex Head		201-2156	1	8.0 kW, Code 53, 518
			$(1/4-20 \times 5/8")$ Used		510-0112	1	Bearing, Ball
			through June 1983	16	870-0284	1	Nut, Self-locking - Hex
	802-0038	4	Screw, Cap - Socket Head	177	222 2208	1	(1-1/8 - 12) Spacer, Sleeve
			$(1/4-20 \times 1-1/2")$	17 18	232-2398	1	Rotor Assembly, Exciter
	050 0040	4	Begin July 1983 Washer, Lock - ET (1/4")	10			(Includes Rectifiers)
	850-0040 526-0260	2	Washer, Flat (3/8") Used		201-2151	1	Standard
	320 0200	2	through June 1983		201-2299	1	Enviromental Protected
7	211-0237	1	Bell, End	19	870-0131	8	Nut, Hex (#10-32)
8	234-0462	ī	Baffle, Air		526-0008	8	Washer, Flat (#10)
9			Stator	21	813-0100	4	Screw, Machine - Round Head
	220-2014	1	6 kW, Code 3				(#10-32 × 1/2")
	220-2023	1	6 kW, Code 53		853-0008	4 4	Washer, Lock - ET (#10) Washer, Flat (#10)
	220-2039	1	6 kW, Code 18		526-0008 358-0069	1	Rectifier Assembly -
	220-2040	1	6 kW, Code 18 Extended Stack	24	336-0009		Positive
	220-2048	1	6 kW, Code 518	25	358-0070	1	Rectifier Assembly -
	220-2015	1	7.5 kW, Code 3				Negative
	220-2040	1	7.5 kW, Code 18		515-0094	1	Key, Woodruff (#6)
	220-2041	1	7.5 kW, Code 18 Extended		515-0103	1 1	Key, Machine Fan
			Stack	28	205-0105	1	1 GII
	220-2024	1 1	8.0 kW, Code 53 8.0 kW, Code 518				
	220-2048	T	O.U KM, COUR SIO				

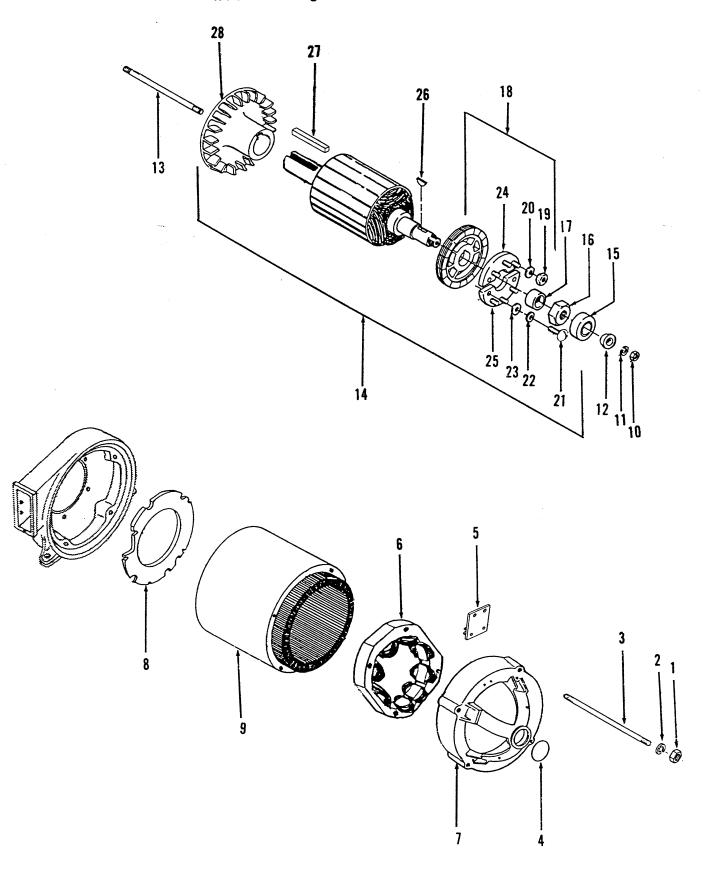
Alternator 10 kW Through 15 kW With Through Stud Mounting



Alternator 10 kW Through 15 kW With Through Stud Mounting

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	862-0011	4	Nut, Hex (3/8-16)	11	850-0055	1	Washer, Lock - Spring(7/16")
2	850-0050	4	Washer, Lock - Spring (3/8")	12	232-0200	ī	Washer, Concial (Special)
3		_	Stud (3/8-16)	13	500 0700	1	Stud (7/16-14 x 7/17-20 14-11/16" 10 kW, Code 3, 18
	520-0796	4	8-13/16" 10 kW, Code 3, 18 9-15/16" 10 kW, Code 53,		520-0788 520-0789	1	15-9/16" 10 kW, Code 53,
	520-0797	4	518		320 0109	_	518
	520-0797	4	9-15/16" 10 kW, Code 18 Extended Stack		520-0789	1	15-9/16" 10 kW, Code 18 Extended Stack
	529-0797	4	9-15/16" 12.5 kW, Code 3, 18		520-0789	1	15-9/16" 12.5 kW, Code 3, 18
	520-0798	4	10-5/8" 12.5 kW, Code 53,		520-0790	1	16-1/4" 12.5 kW, Code 53, 518
	E00 0708	4	518 10-5/8" 12.5 kW, Code 18		520-0790	1	16-1/4" 12.5 kW, Code 18
	520-0798	. 4	Extended Stack		320 0730	•	Extended Stack
	520-0798	4	10-5/8" 15 kW, Code 3, 18		520-0790	1	16-1/4" 15 kW, Code 3, 18
	520-0799	4	11-3/8" 15 kW, Code 53,		520-0791	1	17" 15 kW, Code 53, 518
	020 0100	,	518		520-0791	1	17" 15 kW, Code 18 Extended
	520-0799	4	11-3/8" 15 kW, Code 18				Stack
			Extended Stack	14			Rotor Assembly (Includes Fan,
4	509-0094	1	Seal, O-Ring				Bearing and Rotor Exciter)
5	232-2418	1	Board, Terminal		201-2156	1	10 kW, Code 3, 18
	815-0194	2	Screw, Tapping - Hex Head with ET Lockwasher		201-2157	1	10 kW, Code 518, 18 Extend- ed Stack
			$(#10-32 \times 5/8")$		201-2157	1	12.5 kW, Co de 3, 18
6			Stator, Exciter		201-2158	1	12.5 kW, Code 518, 18
	220-2009	1	Standard				Extended St ack
	220-2308	1	Enviromental Protected		201-2158	1	15 kW, Code 3 , 18
	800-0004	2	Screw, Cap - Hex Head		201-2159	1	15 kW, Code 18 Extended
			$(1/4-20 \times 5/8")$ Use d				Stack
			through June 1983		510-0112	1	Bearing, Ball
	802-0038	4	Screw, Cap - Socket Head $(1/4-20 \times 1-1/2")$	16	870-0284	1	Nut, Self-locking - Hex (1-1/8 - 12)
			Begin July 1983	17	232-2398	1	Spacer, Sleeve
	850-0040	4	Washer, Lock - ET (1/4")	18			Rotor Assembly, Exciter
	526-0260	2	Washer, Flat (3/8") Used				(Includes Rectifiers)
			through June 1983		201-2151	1	Standard
7	211-0237	1	Bell, End		201-2299	1	Environmental Protected
8	234-0462	1	Baffle, Air		870-0131	8	Nut, Hex (#10-32)
9			Stator		526-0008	8	Washer, Flat (#10)
	220-2016	1	10 kW, Code 3	21	813-0100	4	Screw, Machine - Round Head
	220-2041	1	10 kW, Code 18		050 0000		(#10-32 × 1/2")
	220-2042	1	10 kW, Code 18 Extended		853-0008	4	Washer, Lock - ET (#10)
			Stack	23		4 1	Washer, Flat (#10)
	220-2050	1	10 kW, Code 518	24	358-0069	1	Rectifier Assembly - Positive
	220-2017	1	12.5 kW, Code 3	25	358-0070	1	Rectifier Assembly -
	220-2026	1	12.5 kW, Code 53	25	356-0070	1	Negative
	220-2042	1	12.5 kW, Code 18	26	515-0094	1	Key, Woodruff (#6)
	220-2043	1	12.5 kW, Code 18 Extended Stack	26 27		1	Key, Machine
	220-2018	1	15 kW, Code 3	28		ī	Fan
	220-2018	1	15 kW, Code 3 15 kW, Code 18	20		-	
	220-2043	1	15 kW, Code 18 Extended				
	220 2044	1	Stack				

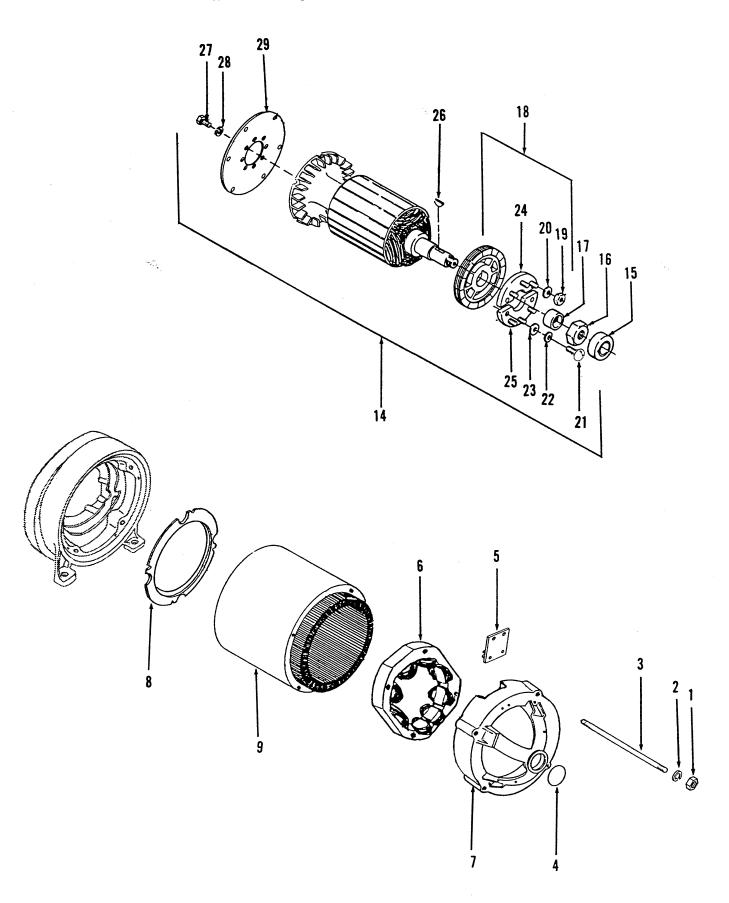
Alternator 16 kW Through 30 kW With Through Stud Mounting



Alternator 16 kW Through 30 kW With Through Stud Mounting

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	862-0011	4	Nut, Hex (3/8-16)	11	850-0055	1	Washer, Lock - Spring(7/16")
2	850-0050	4	Washer, Lock - Spring (3/8")	12 13	232-0200	1	Washer, Concial (Special) Stud $(7/16-14 \times 7/17-20)$
3	520-0799	4	Stud (3/8-16) 11-3/8" 17.5 kW, Code 3,	13	520-0791	1	17" 17.5 kW, Code 3, 18
	320-0199	4	18 17:0 km, dode 0,		520-0792	ī	18-1/4" 16 kW, Code 53,
	520-0800	4	12-5/8" 16 kW, Code 53,		520-0792	1	518 18-1/4" 20 kW, Code 3, 18
	520-0800	4	518 12-5/8" 20 kW, Code 3, 18		520-0858	ī	19-7/8" 25 kW, Code 3
	520-0801	4	14-3/16" 25 kW, Code 3		526-0965	1	20-5/8" 30 kW, Code 3
	520-0802	4	15-3/4" 30 kW, Code 3	14			Rotor Assembly (Includes Fan,
4	509-0094	i	Seal, O-Ring				Bearing and Rotor Exciter)
	232-2418	i	Board, Terminal		201-2160	1	16 kW, Code 53, 518
3	815-0194	2	Screw, Tapping - Hex Head		201-2159	1	17.5 kW, Code 3, 18
	010 0134	_	with ET Lockwasher		201-2160	1	20 kW, Code 3, 18
			(#10-32 × 5/8")		201-2446	1	25 kW, Code 3
6			Stator, Exciter		201-2160	1	25 kW, Code 18
Ū	220-2009	1	16 kW - 20 kW		201-2447	1	30 kW, Code 3
	220-2010	ī	25 kW - 30 kW	15	510-0112	1	Bearing, Ball
	220-2308	ī	16 kW - 20 kW Enviromental Protected	16	870-0284	1	Nut, Self-locking - Hex (1-1/8 - 12)
	220-2200	1	25 kW - 30 kW Enviromental	17	232-2398	1	Spacer, Sleeve
	220-2309	1	Protected	18	202 2000	_	Rotor Assembly, Exciter
	800-0004	2	Screw, Cap - Hex Head				(Includes Rectifiers)
	800 0004	2	(1/4-20 × 5/8") Used		201-2151	1	`16 kW - 20 kW, all codes
			through June 1983		201-2151	1	25 kW, Code 18
	802-0038	4	Screw, Cap - Socket Head		201-2152	1	25 kW - 30 kW, Code 3
	002 0000	•	(1/4-20 x 1-1/2") Begin July 1983		201-2299	1	16 kW - 20 kW Enviromental Protected
	050 0040		Washer, Lock - ET (1/4")		201-2299	1	25 kW, Code 18 Enviromental
	850-0040 526-0260	4	Washer, Flat (3/8") Used		201 2233	•	Protected
	526-0260	2	through June 1983		201-2298	1	25 kW - 30 kW, Code 3
7	211-0237	1	Bell, End				Enviromental Protected
8	234-0462	i	Baffle, Air	19	870-0131	8	Nut, Hex (#10-32)
9	254 0402	-	Stator		526-0008	8	Washer, Flat (#10)
3	220-2028	1	16 kW, Code 53		813-0100	4	Screw, Machine - Round Head
	220-2053	ī	16 kW, Code 518				(#10-32 × 1/2")
	220-2019	ī	17.5 kW, Code 3	22	853-0008	4	Washer, Lock - ET (#10)
	220-2044	ī	17.5 kW, Code 18	23	526-0008	4	Washer, Flat (#10)
8	220-2020	ī	20 kW, Code 3	24	358-0069	1	Rectifier Assembly -
•	220-2045	ī	20 kW, Code 18				Positive
	220-4116-06		25 kW, Code 3	25	358-0070	1	Rectifier Assembly -
	220-2045	ī	25 kW, Code 18				Negat ive
	220-4116	ī	30 kW, Code 3	26	515-0094	1	Key, Woodruff (#6)
		-	-	27	515-0103	1	Key, Machine
				28	205-0105	1	Fan

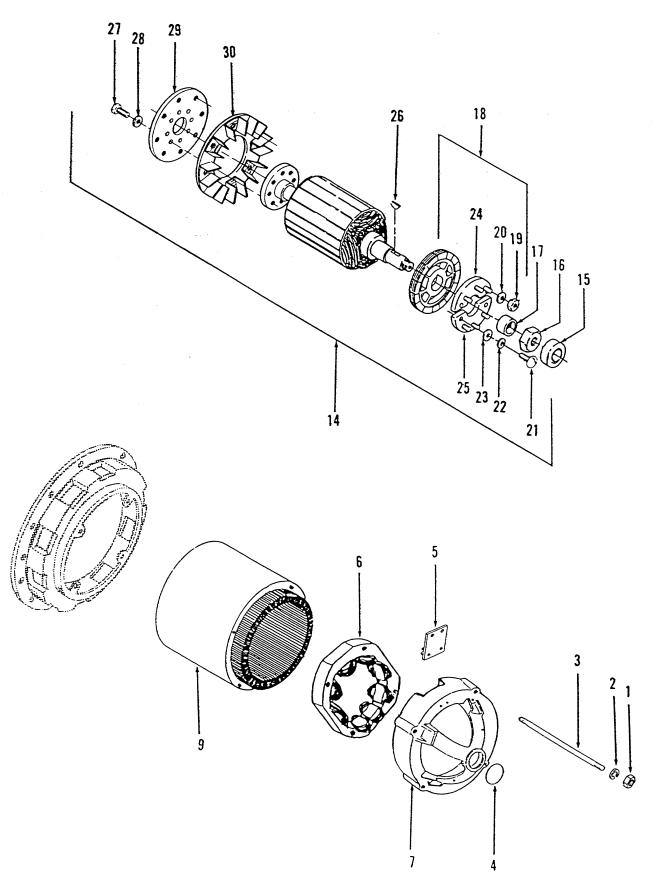
Alternator With Integral Fan and Disk Drive



Alternator With Integral Fan and Disk Drive

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	862-0011	4	Nut, Hex (3/8-16)	14	201-3280	1	Rotor Assembly - 10 kW,
2	850-0050	4	Washer, Lock - Spring (3/8")				Code 3 (Includes Fan,
3	520-0796	1	Stud $(3/8-16)$ UNC \times				Bearing and Exciter Rotor)
			8-13/16")		510-0112	1	Bearing, Ball
4	509-0094	1	Seal, O-Ring	16	870-0284	1	Nut, Self-locking - Hex
5	232-2418	1	Board, Terminal				(1-1/8 - 12)
	815-0194	2	Screw, Tapping - Hex Head	17	232-2398	1	Spacer, Sleeve
			with ET Lockwasher	18			Rotor Assembly, Exciter
			(#10-32 × 5/8")			_	(Includes Rectifiers)
6			Stator, Exciter		201-2151	1	Standard
	220-2009	1	Standard		201-2299	1	Enviromental Protected
	220-2308	1	Enviromental Protected		870-0131	8	Nut, Hex (#10-32)
	800-0004	2	Screw, Cap - Hex Head	20	526-0008	8	Washer, Flat (#10)
			$(1/4-20 \times 5/8")$ Used through June 1983	21	813-0100	4	Screw, Machine - Round Head (#10-32 x 1/2")
	802-0038	4	Screw, Cap - Socket Head	22	853-0008	4	Washer, Lock - ET (#10)
	002 0000	·	$(1/4-20 \times 1-1/2")$	23	526-0008	4	Washer, Flat (#10)
			Begin July 1983	24	358-0069	1	Rectifier Assembly -
	850-0040	4	Washer, Lock - ET (1/4")				Positive
	526-0260	2	Washer, Flat (3/8") Used	25	358-0070	1	Rectifier Assembly -
			through June 1983		545 0004		Negative
7	211-0256	1	Bell, End		515-0094	1	Key, Woodruff (#6)
8	234-0519	1	Baffle, Air	27	805-0015	6	Bolt, Hex Head (3/8-16 x
9	220-2016	1	Stator - 10 kW, Code 3			_	3/4", Grade 8)
				28	526-1030	6	Washer, Flat (3/8")
				29	232-2826	1	Disk, Drive

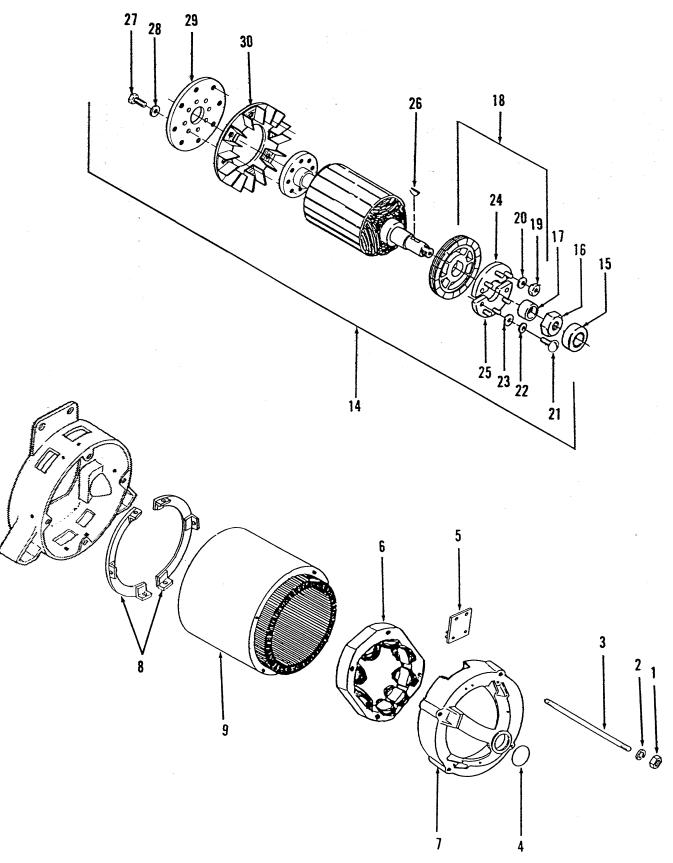
Alternator
With Fan and Disk Drive
(Used With SAE #2 to SAE #1 Adapter)



Alternator With Fan and Disk Drive (Used With SAE #2 to SAE #1 Adapter)

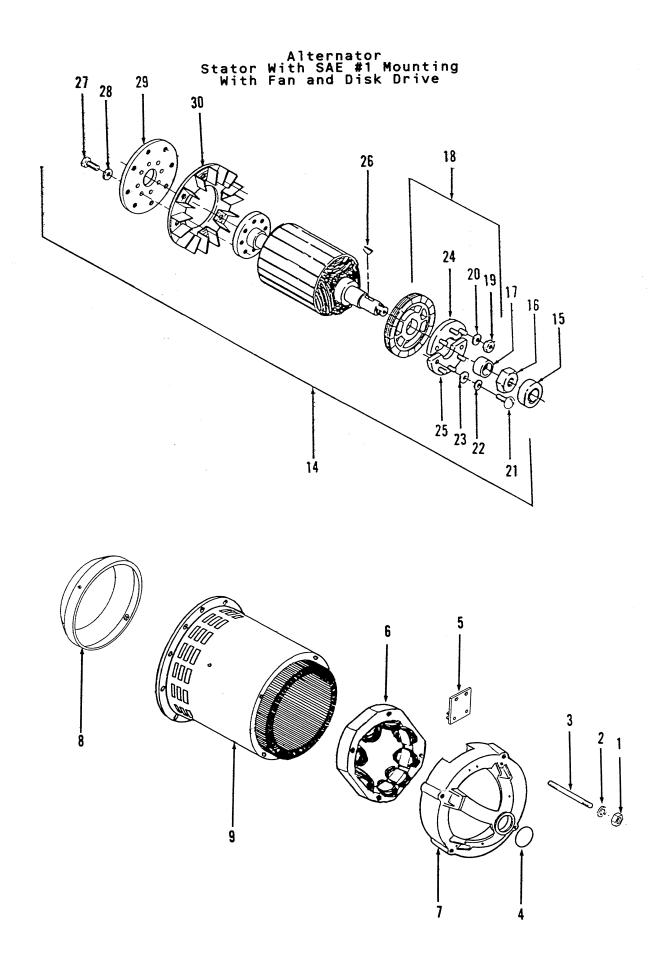
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	862-0011	4	Nut, Hex (3/8-16)	14	201-2206	1	Rotor Assembly - 25 kW,
2	850-0050	4	Washer, Lock - Spring (3/8")				Code 18 Extended Stack
3	520-0800	1	Stud (3/8-16 UNC x 12-5/8")		•		(Includes Fan, Bearing and Rotor Exciter)
4	509-0094	1	Seal, O-Ŕing	15	510-0112	1	Bearing, Ball
5	232-2418	1	Board, Terminal	16	870-0284	1	Nut, Self-locking - Hex
	815-0194	2	Screw, Tapping - Hex Head				(1-1/8 - 12)
			with ET Lockwasher	17	232-2398	1	Spacer, Sleeve
			$(#10-32 \times 5/8")$	- 18			Rotor Assembly, Exciter
6			Stator, Exciter				(Includes Rectifiers)
	220-2010	1	Standard		201-2152	1	Standard
	220-2309	1	Enviromental Protected		201-2298	1	Enviromental Protected
	800-0004	2	Screw, Cap - Hex Head	. 19	870-0131	8	Nut, Hex (#10-32)
			$(1/4-20 \times 5/8")$ Used	20	526-0008	8	Washer, Flat (#10)
			through June 1983	21	813-0100	4	Screw, Machine - Round Head
	802-0040	4	Screw, Cap - Socket Head				(#10-32 × 1/2")
			$(1/4-20 \times 2")$	22	853-0008	4	Washer, Lock - ET (#10)
			Begin July 1983	23	526-0008	4	Washer, Flat (#10)
	850-0040	4	Washer, Lock - ET (1/4")	24	358-0069	1	Rectifier Assembly -
	526-0260	2	Washer, Flat (3/8") Used	•			Positive
			through June 1983	25	358-0070	1	Rectifier Assembly -
7	211-0256	1	Bell, End				Negative
9	220-2424	1	Stator - 25 kW, Code 18	26	515-0094	1	Key, Woodruff (#6)
			Extended Stack	27	805-0033	8	Bolt, Hex Head (5/8-11 x 1", Grade 8)
			•	28	526-0259	8	Washer, Flat (5/8")
				29	232-2078	1	Disk, Drive
				30	205-0110	1	Fan

Alternator With Fan and Disk Drive (Used with Paired Air Baffles and Adapter)



Alternator With Fan and Disk Drive (Used with Paired Air Baffles and Adapter)

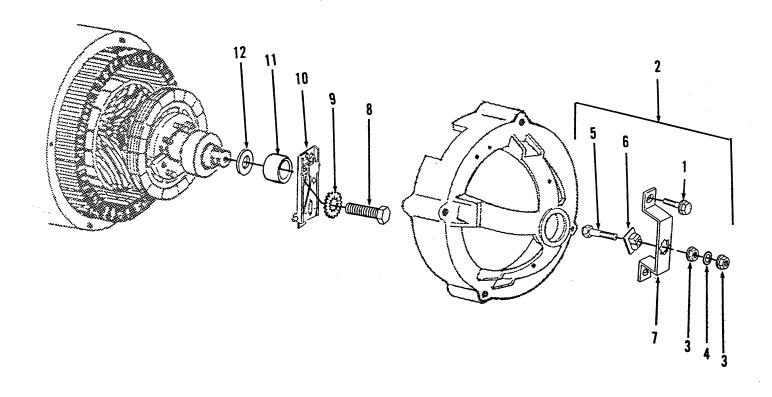
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	862-0011	4	Nut, Hex (3/8-16)	14			Rotor Assembly (Includes Fan,
2	850-0050	4	Washer, Lock - Spring (3/8")			_	Bearing and Rotor Exciter)
3		-	Stud (3/8-16)		201-3058	1	12 kW, Code 518 Extended Stack
	520-0799	4	11-3/8" 12 kW, Code 518 Extended Stack		201-3058	1	15 kW, Code 18 Extended
	520-0799	4	11-3/8" 15 kW, Code 18		201 0000	_	Stack
	020 0.00	•	Extended Stack		201-3059	1	25 kW, Code 518 Extended
	520-0802	4	15-3/4" 25 kW, Code 518		201 2050	1	Stack 30 kW, Code 18 Extended
	520-0802	4	Extended Stack 15-3/4" 30 kW, Code 18		201-3059	1	Stack
	520-0602	4	Extended Stack	15	510-0112	1	Bearing, Ball
4	509-0094	1	Seal, O-Ring	16	870-0284	1	Nut, Self-locking - Hex
5	232-2418	1	Board, Terminal				(1-1/8 - 12)
	815-0194	2	Screw, Tapping - Hex Head	17	232-2398	1	Spacer, Sleeve Rotor Assembly, Exciter
			with ET Lockwasher	18			(Includes Rectifiers)
_			(#10−32 x 5/8") Stator, Exciter		201-2152	1	Standard
6	220-2010	1	Standard		201-2298	ī	Enviromental Protected
	220-2309	1	Enviromental Protected	19	870-0131	8	Nut, Hex (#10-32)
	800-0004	2	Screw, Cap - Hex Head		526-0008	8	Washer, Flat (#10)
	800 0004	-	(1/4-20 x 5/8") Used through June 1983	21		4	Screw, Machine - Round Head (#10-32 x 1/2")
	802-0040	4	Screw, Cap - Socket Head	22	853-0008	4	Washer, Lock - ET (#10)
			(1/4-20 × 2")	23	526-0008	4	Washer, Flat (#10)
			Begin July 1983	24	358-0069	1	Rectifier Assembly -
	850-0040	4	Washer, Lock - ET (1/4")		050 0050	4	Positive Rectifier Assembly -
	526-0260	2	Washer, Flat (3/8") U sed through June 1983	25	358-0070	1	Negative
7	211-0256	1	Bell, End	26	515-0094	1	Key, Woodruff (#6)
8	234-0688	2	Baffle, Air	27	805-0025	8	Bolt, Hex Head $(7/16-14 \times$
	800-2034	6	Screw, Cap - Hex Head				3/4", Grade 8)
			$(M6 \times 1 \times 20MM)$	28	526-0259	8	Washer, Flat (7/16")
	850-2006	6	Washer, Lock (M6)	. 29		1	Disk, Drive
9			Stator (With Battery	30	205-0145	1	Fan
		•	Charging Lead) 12 kW. Code 518 Extended				
	220-3800	1	Stack (12 VDC Lead)				
	220-3797	1	15 kW, Code 18 Extended				
	220 3191	1	Stack (12 VDC Lead)				
	220-3982	1	25 kW, Code 518 Extended				
			Stack (12 VDC Lead)				
	220-3983	1	25 kW, Code 518 Extended				
			Stack (24 VDC Lead)				
	220-3979	1	30 kW, Code 18 Extended Stack (12 VDC Lead)				



Alternator Stator With SAE #1 Mounting With Fan and Disk Drive

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	862-0003	4	Nut, Hex (3/8-16)	14			Rotor Assembly (Includes Fan.
2	850-0050	4	Washer, Lock - Spring (3/8")				Bearing and Exciter Rotor)
3			Stud		201-2946	1	20 kW, Code 9, 15
	520-0055	4	$3/8-16$ UNC \times 4"		201-2955	1	30 kW, Code 9, 15
	520-0966	4	$3/8-16$ UNC \times 5-13/64"		201-2956	1	30 kW, Code 3
4	509-0094	1	Seal, O-Ring		201-3059	1	40 kW, Code 9, 15
5	232-2418	1	Board, Terminal		510-0112	1	Bearing, Ball
	815-0194	2	Screw, Tapping - Hex Head with ET Lockwasher	16	870-0284	1	Nut, Self-locking - Hex (1-1/8 - 12)
			$(#10-32 \times 5/8")$	17	232-2398	1	Spacer, Sleeve
6			Stator, Exciter	18			Rotor Assembly, Exciter
•	220-2010	1	Standard				(Includes Rectifiers)
	220-2309	1	Enviromental Protected		201-2152	1	Standard
	802-0040	4	Screw, Socket Head		201-2298	1	Environmental Protected
			$(1/4-20 \times 2")$		870-0131	8	Nut, Hex (#10-32)
	850-0040	4	Washer, Lock - ET (1/4")	20	526-0008	8	Washer, Flat (#10)
7.	211-0349	1	Bell, End	21	813-0100	4	Screw, Machine - Round Head
8	232-2845	1	Baffle, Air				$(#10-32 \times 1/2")$
•	718-1019	4	Screw, Cap - Hex Head	22	853-0008	4	Washer, Lock - ET (#10)
	. 20 2020		$(M6 \times 1 \times 14mm)$	23	526-0008	4	Washer, Flat (#10)
9	850-2006	4	Washer, Lock - Spring (M6) Stator (SAE #1 Mounting)	24	358-0069	1	Rectifier Assembly - Positive
3	220-3767	1	20 kW, Code 9	25	358-0070	1	Rectifier Assembly -
	220-3558	ī	20 kW, Code 15				Negative
	220-3532	ī	30 kW, Code 3	26	515-0094	1	Key, Woodruff (#6)
	220-3769	ī	30 kW, Code 9	27	805-0025	8	Bolt, Hex Head (7/16-14 x
	220-3560	1	30 kW, Code 15				3/4", Grade 8)
	220-3770	ī	40 kW, Code 9	28	526-0249	8	Washer, Flat (716")
	220-3806	ī	40 kW, Code 15	29			Disk, Drive
	220 3000	-	40 (11), 0040 10		232-2843	1	20 kW, 30 kW
					232-2921	1	40 kW
				30			Fan
				_	205-0132	1	20 kW, 30 kW
					205-0145	1	40 kW

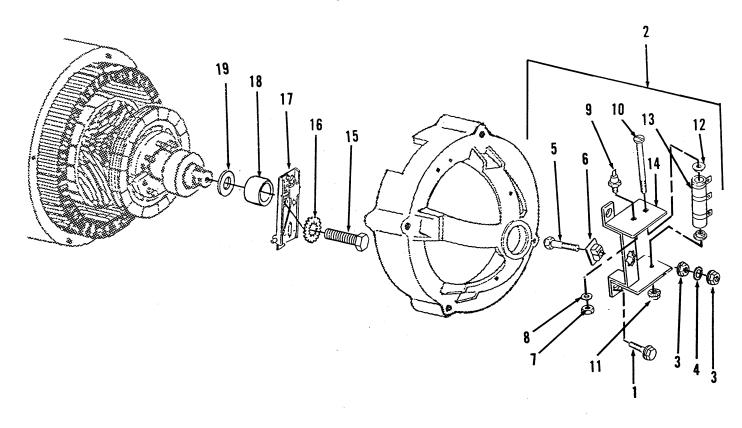
Overspeed Switch



REF	PART	QTY	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
NO.	NO.	USED	DECONIZI 12011		0051	1	Screw, Cap - Hex Head
		^	Screw, Self-locking -	8	800-0051	1	$(3/8-16 \times 1-1/4")$
1	821-0010	2	Hex Washer Head	9	856-0010	1	Washer, Lock - EIT (3/8")
			$(1/4-20 \times 1/2")$	10	150-0717	1	switch Overspeed
2	150-1446	1	Point Assembly (Includes	11	150-1735	1	Spacer, Sleeve (Not used
2	150 1440		Parts marked *)		-		all installations) Washer, Flat (Selection
3	870-0212	2	*Nut, Self-locking - Hex	12			Washer, Flat (Selection
Ŭ			*Washer Head (1/4-20)			•	required) 25/64"ID x 7/8"OD x
4	853-0013	1	*Washer, Lock - ET (1/4")		526-0029	2	1 /16"THK
5	150-0723	1	*Point, Contact *Nut, Insulating			2	13/32"ID × 1-1/4"OD ×
6	870-0250	1	*Bracket, Mounting		526-0077	2	1/4"THK
7	150-1445	1	"BLacker, Moonea				4 / • • • • •

^{* -} Parts included in Point Assembly.

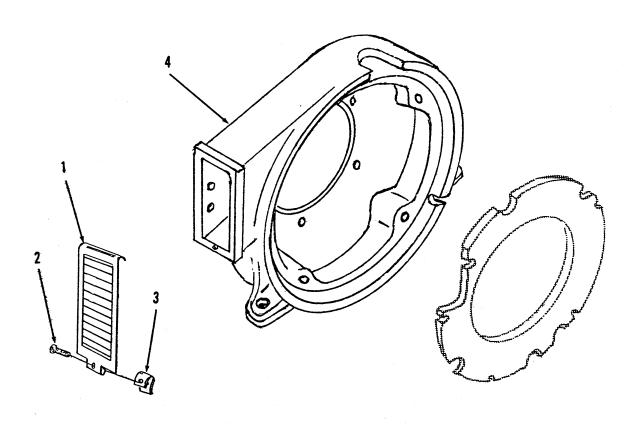
Overspeed Switch With Battery Charging Components



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	821-0010	2	Screw, Self-locking - Hex Washer Head	11	870-0212	1	*Nut, Self-locking - Hex Washer Head (1/4-20)
			$(1/4-20 \times 1/2")$	12	304-0006	2	*Washer, Centering
2			Point Assembly (Includes	13			*Resistor, Wirewound
_			Parts Marked *)		304-0649	1	12 VDC Application
	304-0763	1	12 VDC Application		304-0650	1	24 VDC Application
	304-0764	ī	24 VDC Application	14	150-1938	1	*Bracket, Mounting
3	870-0212	2	*Nut, Self-locking - Hex * Washer Head (1/4-20)	15	800-0051	1	Screw, Cap - Hex Head $(3/8-16 \times 1-1/4")$
A	853-0013	. 1	*Washer, Lock - ET (1/4")	16	856-0010	. 1	Washer, Lock - EIT (3/8")
5	150-0723	ī	*Point, Contact	17	150-0717	1	Switch, Overspeed
5	870-0250	1	*Nut, Insulating	18	150-1735	1	Spacer, Sleeve (Not used
7	868-0001	1	*Nut, Hex - Jam (1/4-28)				all installations)
,	853-0013	1	*Washer, Lock - ET (1/4")	19			Washer, Flat (Selection
8		1	*Rectifier, Diode	4.			required)
10	358-0012	1	*Screw, Machine - Round Head	***	526-0029	2	$25/64"ID \times 7/8"OD \times 1/16"TH$
10	812-0166	1	$(1/4-20 \times 5")$		526-0077	2	13/32"ID × 1-1/4"OD ×1/4"TH

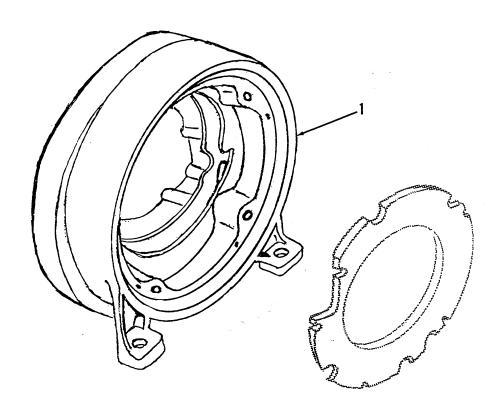
^{* -} Parts Included in Point Assembly.

Adapter With Upper Air Outlet



REF NO.	PART NO.	QTY PART USED DESCRIPTION	REF PART NO. NO.	QTY USED	PART DESCRIPTION
. 1	234-0493	1 Cover, Air Outlet (Includes Screw and Nut)	3 870-0177 4 231-0161	1 Nut, 1 Adap	Speed - Type "U" (#10)
2	809-0046	1 Screw, Tapping - Round Head	* *** **** **** **** **** **** **** *		

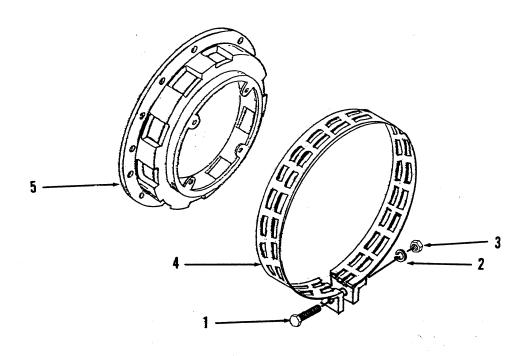
Adapter With Lower Air Outlet



REF PART QTY PART REF PART QTY PART NO. NO. USED DESCRIPTION

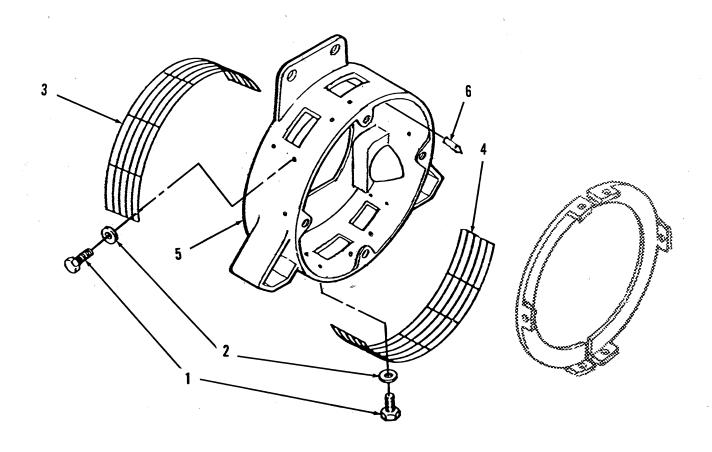
1 231-0252 1 Adapter

Adapter SAE #2 to SAE #1 Mounting



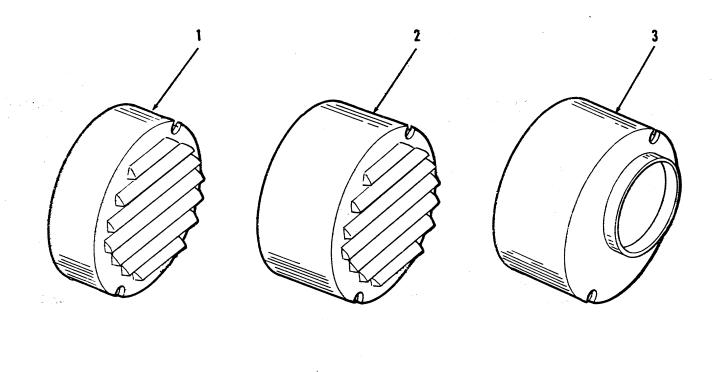
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	114-0023	1	Screw, Cap Hex Head	_	862-0001	1	Nut, Hex (1/4-20)
2	850-0040	1	$(1/4-20 \times 1-1/4")$ Washer, Lock - Spring $(1/4")$		234-0529 231-0168	1	Screen, Air Adapter

Adapter With Mounting Feet and Air Screens



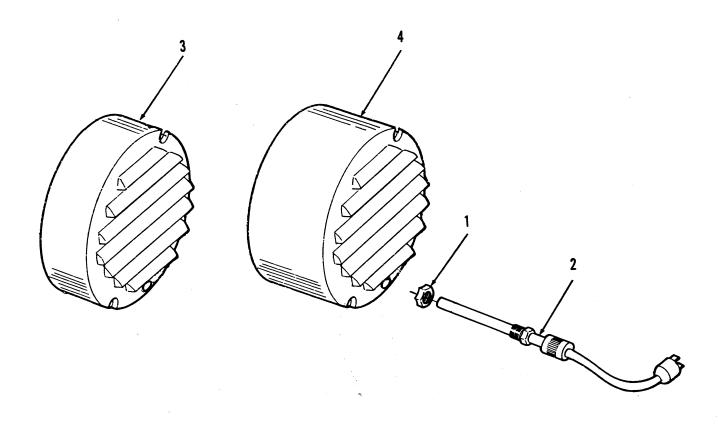
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	***	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	718-1018	8	Screw, Cap - Hex Head		5			Adapter (Includes Indicator)
			$(M6 \times 1 \times 20mm)$			231-0267	1	25 kW, Code 518 Extended
2	526-2080	8	Washer, Flat (M6)		:			Stack
3	234-0689	1	Guard, Fan - Upper			231-0267	1.	30 kW, Code 18 Extended
Ā	234-0770	1	Guard, Fan - Lower					Stack
•	204 0110					231-0267-01	1	12 kW, Code 518 Extended Stack
	v			ā		231-0267-01	1	15 kW, Code 18 Extended Stack
		est .			6	160-1292	1	Indicator, Timing

Cover End Bell



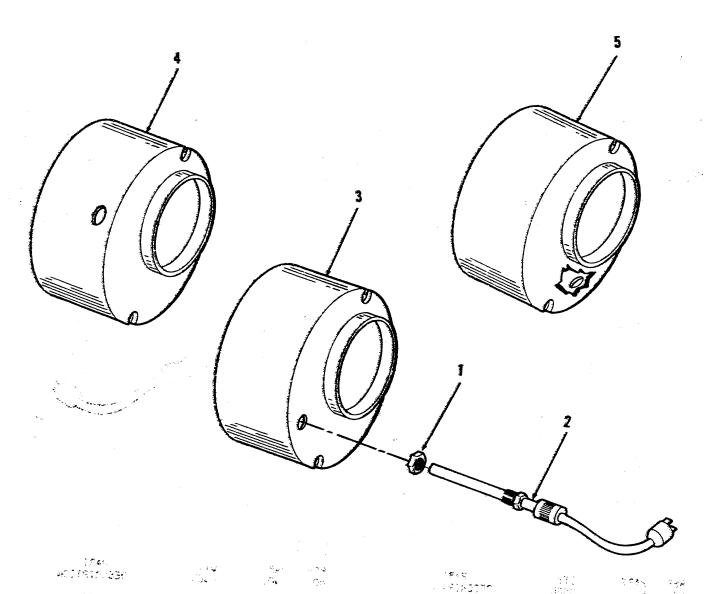
REF NO.	PART QTY NO. USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	234-0185 1	Cover, End Bell (Units without Overspeed Switch)	3	234-0223	1	Cover, End Bell - With Duct Flange (Units
2	234-0498 1	Cover, End Bell (Units with Overspeed Switch)		۰.		with Overspeed Switch)

Cover End Bell With Electrical Heater



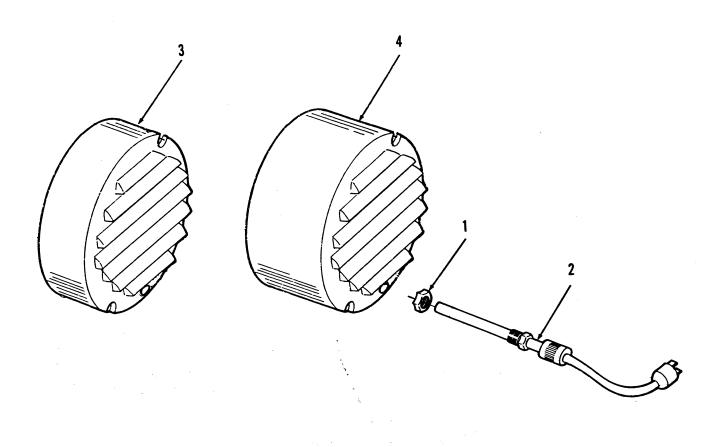
REF	PART	QTY	PART	REF	PART NO.	QTY USED	DESCRIPTION
NO.	NO. 331-0041 333-0157 234-0542	USED 2	Nut, Hex - Special Heater, Electrical Cover, End Bell - With Heater Mounting Hole (Units without Overspeed Switch)	4	234-0543	1	Cover, End Bell - With Heater Mounting Hole (Units with Overspeed Switch)

Cover End Bell With Duct Flange and Electrical Heater



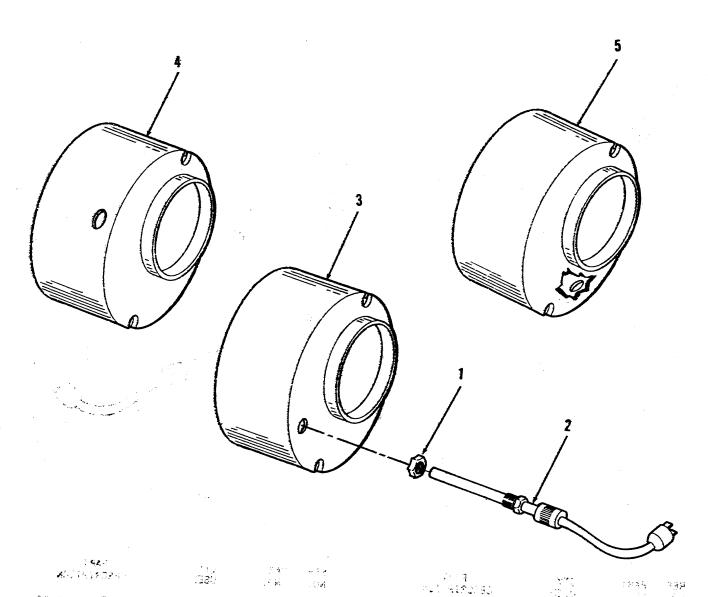
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REF NO		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	DESCRIPTION
1 2 3	331-0041 333-0157 234-0541	2 1 1	Nut, Hex - Special Heater, Electrical Cover, End Bell - With Duct Flange and End Heater Mounting Hole (Units with Overspeed Switch)	5	234-0691	જર્મના વ્યક્તિફ્ર	Cover, End Bell — With Duct Flange and Upperside Heater Mounting Hole (Units With Overspeed Switch) Cover, End Bell — With Duct Flange and Lowerside Heater Mounting Hole (Units with Overspeed Switch)

Cover End Bell With Electrical Heater



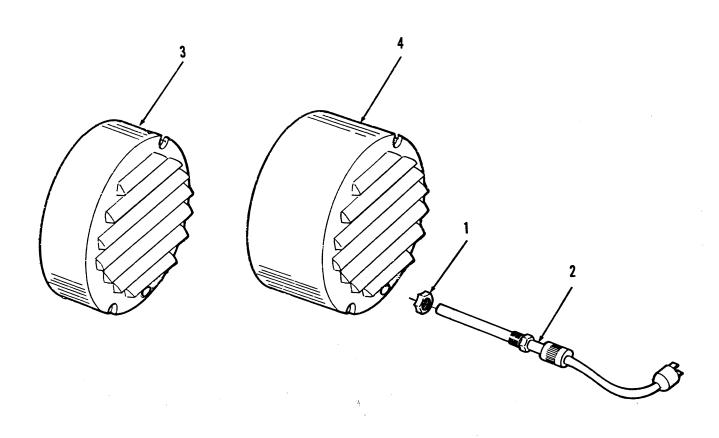
REF	PART	QTY	PART	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
NO.	NO. 331-0041 333-0157 234-0542	4	DESCRIPTION Nut, Hex - Special Heater, Electrical Cover, End Bell - With Heater Mounting Hole (Units without Overspeed Switch)	4	234-0543	1	Cover, End Bell - With Heater Mounting Hole (Units with Overspeed Switch)

Cover End Bell With Duct Flange and Electrical Heater



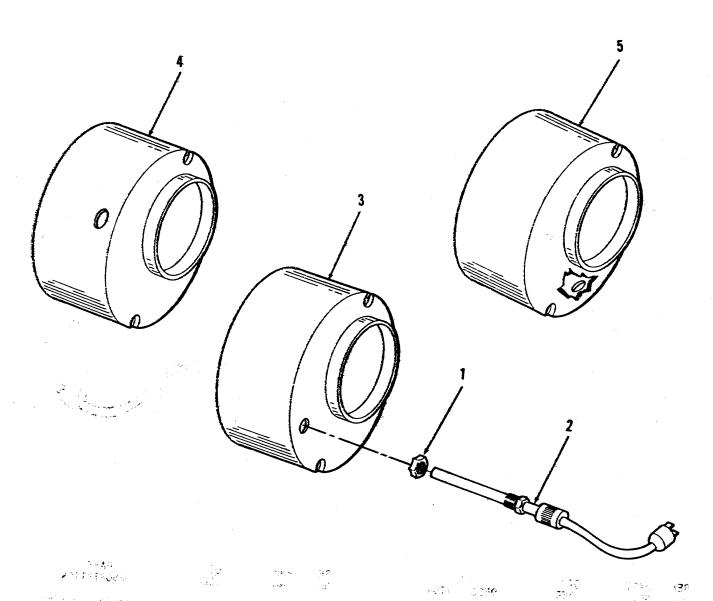
- :			V.					
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	:	PART DESCRIPTION
	331-0041 333-0157 234-0541	2 1 1	Nut, Hex - Special Heater, Electrical Cover, End Bell - With Duct Flange and End Heater Mounting Hole (Units with Overspeed Switch)	17 전 15 성취 (14) 17 전 15 성취 (14)	234-0691 234-0771	* 16 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Cover, Duct Heate (Unit Switc Cover, Duct Heate	End Bell - With Flange and Lowerside The Mounting Hole Swith Overspeed

Cover End Bell With Electrical Heater



REF	PART	QTY	PART	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
NO.	NO. 331-0041 333-0157 234-0542	USED 2	DESCRIPTION Nut, Hex - Special Heater, Electrical Cover, End Bell - With Heater Mounting Hole (Units without Overspeed Switch)	4	234-0543	1	Cover, End Bell - With Heater Mounting Hole (Units with Overspeed Switch)

Cover End Bell With Duct Flange and Electrical Heater



		1000	الله الله الله الله الله الله الله الله				• '
REF NO	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	331-0041	2 1 1	 Nut, Hex - Special Heater, Electrical Cover, End Bell - With Duct Flange and End Heater 	4 " ភ	234-0691		Heater Mounting Hole (Units With Overspeed
			Mounting Hole (Units with Overspeed Switch)	5	234-0771	1	Switch) Cover, End Bell - With Duct Flange and Lowerside Heater Mounting Hole (Units with Overspeed Switch)

HARDWARE IDENTIFICATION

Illustrated hardware items are only for identification purposes. All hardware items listed throughout this parts catalog are steel SAE grade five (5) or lower (zinc plated with clear chromate dip) unless parts description indicates differently. All dimensions are in inches.

WASHER TYPES







INTERNAL TOOTH LOCK (IT)



EXTERNAL-INTERNAL TOOTH LOCK (EIT)



COUNTERSUNK EXTERNAL TOOTH LOCK



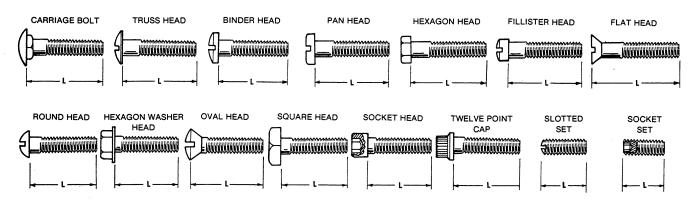
SPRING LOCK



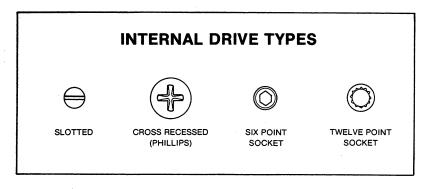
*FLAT

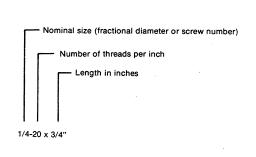
 Flat washer dimensions given are: Inside Diameter (ID), Outside Diameter (OD) and Thickness (Thk).

BOLT AND SCREW TYPES



L - Measure length between these points.





NUT TYPES













FULL HEXAGON

JAM HEXAGON

HEXAGON WASHER

SQUARE

WING

ACORN



1400 73rd Avenue N.E. Minneapolis, MN 55432 (612) 574-5000

Telex 29 0476 (U.S.) Telex 29 0856 (outside U.S.) TWX 910 576-2833 Cable ONAN